DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

Docket No. 27:6001-783

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled METHOD AND APPARATUS FOR PRODUCTION OF A CAST COMPONENT, the specification of which

		RODUCTION OF A CAST C				on of
(check one)	[X] w	attached hereto. as filed on <u>November 20, 1999</u> ad was amended on			rial No. <u>09</u>	<u>/444,155</u>
•		ve reviewed and understand the claims, as amended by any				
_		to disclose information which dance with Title 37, Code of Fe			_	ity of
foreign application	cation(s) for	priority benefits under Title 35 for patent or inventor's certifulation for patent or in polication on which priority is one of the priority in the priority in the priority is one of the priority in the priority in the priority is one of the priority in the priority in the priority is one of the priority in the priority in the priority is one of the priority in the priority in the priority in the priority is one of the priority in	icate listed nventor's c	d below	and have	also
Prior Foreign	Application	on(s)	Priori	ty Claim	ed	
(Number)	(Country	(Day/Month/Year Filed)	Yes	No		
(Number)	(Country	(Day/Month/Year Filed)	Yes	No		
(Number)	(Country	(Day/Month/Year Filed)	Yes	No		·

I hereby claim the benefit under Title 35, United States Code, § 119(e) of any provisional application listed below:

60/109,298	US	20 November, 1998
(Application Serial No.)	(Country)	(Day/Month/Year filed)

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

09/322,863	May 28, 199	9 Pending
(Application Serial No.)	(Filing Date)	(Status - patent/pending/abandoned)
		, , ,
(Application Serial No.)	(Filing Date)	(Status - patent/pending/abandoned)

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith: Harold R. Woodard, No. 16,214; C. David Emhardt, No. 18, 483; Joseph A. Naughton, Jr., No. 19, 814; John V. Moriarty, No. 26,207; John C. McNett, No. 25,533; Thomas Q. Henry, No. 28,309; James M. Durlacher, No. 28,840; Charles R. Reeves, No. 28,750; Vincent O. Wagner, No. 29,596; Steve Zlatos, No. 30,123; Spiro Bereveskos, No. 30,821; William F. Bahret, No. 31,087; Clifford W. Browning, No. 32,201; R. Randall Frisk, No. 32,221; Daniel J. Lueders, No. 32,581; Kenneth A. Gandy, No. 33,386; Timothy N. Thomas, No. 35,714; Kerry P. Sisselman, No. 37,237; Kurt N. Jones, 37,996; John H. Allie, No. 39,088; Holiday W. Banta, No. 40,311; Troy J. Cole, No. 35,102; L. Scott Paynter, No. 39,797; J. Andrew Lowes, No. 40,706; Charles J. Meyer, No. P41,996; Darrin Wesley Harris, No. 40,636; Matthew R. Schantz, No. 40,800; Gregory B. Coy, No. 40,967; Lisa A. Hiday, No. 40,036; John V. Daniluck, No. 40,581, Christopher A. Brown, No. P41,642; Arthur J. Usher IV, No. 41,359; Douglas A. Collier, No. 43,556; R. Craig Tucker, No. 45,165; Scott J. Stevens, No. 29,446; and James B. Myers, No. 42,021.

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Address all correspondence to: John H. Allie, Esquire

Woodard, Emhardt, Naughton, Moriarty & McNett

Bank One Center/Tower

111 Monument Circle, Suite 3700 Indianapolis, Indiana 46204-5137

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like

so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or first inventor: Donald J. Frasier
Inventor's Signature: Residence: 2496 Lake Crossing, Greenwood, IN 46143 Citizenship: U.S.A. Post Office Address: 2496 Lake Crossing, Greenwood, IN 46143
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Inventor's Signature: M. Gue Schlenger Residence: 48 Firefly Lane, Napa, CA 94558 Citizenship: U.S.A. 20 Helman Ct. Post Office Address: 48 Firefly Lane, Napa, CA 94558
Full name of sole or first inventor: Guy Allen Brady
Inventor's Signature: Residence: 1105 Farmview Court, Carmel, IN 46032 Citizenship: U.S.A. Post Office Address: 1105 Farmview Court, Carmel, IN 46032
Full name of sole or first inventor: Matthew T. Kush
Inventor's Signature: Nath J. Kus Date of Signature: Residence: 1249 Palo Vista Rd., Greenwood, IN 46142 3 Citizenship: U.S.A. Post Office Address: 1249 Palo Vista Rd., Greenwood, IN 461423
Full name of sole or first inventor: Patrick A. Vessely
Inventor's Signature: Date of Signature: FEB 28 2000 Residence: 2502 E. 202 nd St., Westfield, IN 46074 Citizenship: U.S.A.
Post Office Address: 2502 E. 202 nd St., Westfield, IN 46074

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(check one)	[X] was	tached hereto. filed on November 20, 1999 a was amended on		
-		reviewed and understand the claims, as amended by any an		
	-	disclose information which ince with Title 37, Code of Federal		<u>-</u>
foreign appl identified be	ication(s) for low any foreig	pority benefits under Title 35, I patent or inventor's certification for patent or invication on which priority is cla	ate listed entor's c	d below and have also
Prior Foreign	n Application(s) .	Priori	ty Claimed
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No
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Full name of sole or first inventor: Patrick A. Vessely
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